Laser cutting/punching technology

Brand - Application	Type	Working range (mm)	Steel sheet (mm)	Location
TRUMPF TruLaser	5030	3000x1500	25	Plant II HiW
AMADA Faserlasermaschine	VENTIS-3015 AJ4000S	3000x1500	25	Plant III Kaplice
AMADA Laser-Stanzkombination	EML Z-3610 NT	3000x1500	12	Plant III Kaplice
AMADA Faserlaser-Stanzkombination	LC-2515 C1 AJ 2kW	3000x1500	6	Plant III Kaplice

Bending technology

Brand - Application	Type	Working range (mm)	Steel sheet (mm)	Location
TRUMPF Abkantpresse	TruBend 5170S	4250	1700	Plant II HiW
TRUMPF Abkantpresse	TruBend 5085S	2720	850	Plant II HiW
AMADA Abkantpresse	HFE M2 80-25	2500	800	Plant II HiW
AMADA Abkantpresse	HFE 50-12	1200	500	Plant II HiW
TRUMPF Roboterzelle	TruBend Cell 7036	500x380	360	Plant II HiW
AMADA Abkantpresse	HG-100.3 ATC	3000	1000	Plant III Kaplice
AMADA Abkantpresse	HF 50-12T	1200	500	Plant III Kaplice
AMADA Abkantpresse	HFE M2 170-3 L	3000	1700	Plant III Kaplice
AMADA Abkantpresse	HFE 170	3000	1700	Plant III Kaplice
AMADA Abkantpresse	HFT 80-25	2500	800	Plant III Kaplice
AMADA Abkantpresse	HFE 3i 220.3L	3000	2200	Plant III Kaplice

Connection technology

Brand - Application	Type	Number	Steel sheet (mm)	Location
HÄGER Einpressmaschine	824	1	80	Plant II HiW
HÄGER Einpressmaschine	618MsPe	1	53	Plant II HiW
PRIMA Einpressmaschine	Maxi450	1	70	Plant II HiW
PEMSERTER Einpressmaschine	Serie 4	2	54	Plant II HiW
BODMER KÜSNACHT Taumelnietmaschine	8	1		Plant II HiW
PEMSERTER Einpressmaschine	Serie 4	3	54	Plant III Kaplice
SCHOEN Stanzpresse	S/C65	1	650	Plant III Kaplice
TOX Toxmaschine	CEU 015.000	1	140	Plant III Kaplice

Surface treatment

Brand - Application	Type	Steel sheet (mm)	Location
TIMESAVERS Rotationsbürstenmaschine	42-Serie 1350-RB	6	Plant II HiW
TIMESAVERS Breitbandschleifmaschine	22-Serie 900-WW	22	Plant II HiW
RÖSLER Gleitschleifmaschine - Rundvibrator	RM 300		Plant II HiW
WALTHER-TROWAL Trocknungsanlage	G200		Plant II HiW
TIMESAVERS Rotationsbürstenmaschine	42-Serie 1350-RB	6	Plant III Kaplice

Welding technology

Brand - Application	Type	Number	Location
DALEX Punktschweißmaschine	PMS 11-4	1	Plant II HiW
HBS Bolzenschweißgerät	2301	1	Plant II HiW
ARO Punktschweißmaschine	KP 26	1	Plant II HiW
Schweißplätze MIG/MAG/WIG	DEMMELER	1	Plant II HiW
DALEX Punktschweißmaschine	PMS 14-6	1	Plant III Kaplice
DALEX Punktschweißmaschine	MS12-5	1	Plant III Kaplice
DALEX Punktschweißmaschine	06JC43503 2	1	Plant III Kaplice
ZEZ Punktschweißmaschine	WBP25	1	Plant III Kaplice
ZEZ Punktschweißmaschine	BN20.23	1	Plant III Kaplice
ZEZ Punktschweißmaschine	BN10.23	1	Plant III Kaplice
TECNA Punktschweißmaschine	4642N	1	Plant III Kaplice
Schweißplätze MIG/MAG/WIG	DEMMELER/FRONIUS	14	Plant III Kaplice
BOKI Roboterschweißanlage MIG/MAG/WIG	KUKA/FRONIUS CMT	1	Plant III Kaplice

Measurement

Brand - Application	Type		Location
AMADA Messmaschine	VQC 1220-C/3m		Plant II HiW

Powder coating

Brand - Application	Type	Working range (mm)	Location
EISENMANN/ITW-GEMA	Inline Anlage	2300x350x1700	Plant III Kaplice
TKS/ITW-GEMA	Kabine	2000x1000x1700	Plant III Kaplice

PU-sealing foaming

Brand - Application	Type	Working range (mm)	Location
SONDERHOFF Dosier- u. Mischanlage	DM220	1900x800x50	Plant III Kaplice

Pad printing/screen printing/engraving

Brand - Application	Type	Working range (mm)	Location
TAMPOFLEX Tampondruckmaschine	TF 150E		Plant III Kaplice
R&S Siebdruckeinrichtung			Plant III Kaplice
TRUMPF TruMark Lasermarkiersystem	Station 7000	700x350	Plant II HiW

Profile production technology

Brand - Application	Type	Working range (mm)	Location
TEKNA CNC-Profilfräsmaschine	TK 446/3	4000x360x295	Plant III Kaplice
ELUMATEC Profilfräsmaschine	SBZ140	7600x645x250	Plant III Kaplice
ELUMATEC Säge	MGS142/11		Plant III Kaplice

Other

Brand - Application	Type		Location
POLIGRAT Passivieranlage	für Edelstahl und Aluminium		Plant II HiW